

COLOR STAIN OVER COAT



This product is a water-based color finishing paint for wood, which is composed mainly of special resins and pigments. It is a paint suitable for stain repairing with excellent adhesion and hiding while maintaining antimicrobial and preservation functions of the stain.

Usage

Wooden houses and building materials interior/exterior wood parts (excluding deck and floor parts)

Specification

Paint type	Acrylic resin			
Drying time	Category	5°C	20°C	30°C
	Set-to-touch	1 hour	30 minutes	20 minutes
	Dry-hard	3 hours	1 hour	40 minutes
	Time required for re-coating (min.)	6 hours	3 hours	2 hours
Thinner	Tap water (dilution rate: up to 10%, volume ratio)	Coating Method	Brush, roller, spray coating.	
Specific gravity	Approx. 1.36(Based on white color)	Solid volume ratio	Approx. 42 % (Based on white color)	
Theoretical Coverage	6~8 m ² /ℓ/2times	Thickness of dried film	60μm (2 coats recommended)	
Re-coating interval	20°C, sufficient ventilation for a inimum of 3 hours	Color	White	
Gloss	Matte			
Storage and preservation	12 months (well-ventilated dry, cold and dark location, room temperature 5°C~30°C, humidity less than 80%)			

Product Properties (Physical Property Data)

Durability	The exterior of buildings are maintained for a long period of time due to its excellent water resistance and weather resistance.
Mildew-resistant effect	It has antibacterial, antiseptic, and wood protection effects.
Environmental impact	It is an eco-friendly product having almost no VOC and odor.
Adhesion	It is easy to work with due to its excellent adhesion and hiding power.

How to Use

Surface treatment	<ol style="list-style-type: none">1. Smooth the rough surface of the substrate by grinding it with sandpaper #180-220 along the grain.2. Completely clean grease or contaminants and abrasion powder on the surface of the substrate and thoroughly dry it.3. Thoroughly dry the wet wood and completely remove the mold before coating.
Coating Method	<ol style="list-style-type: none">1. After surface treatment, apply the over coat once with a brush or spray.2. If it is coated too thickly during the primary coating, air bubbles are likely to generate. Thus, it should not be applied too thickly.3. After 2 hours at 20°C following one coat, proceed with an top coat.

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