DHDC-3650TL



Phenolic epoxy top coat, high build

This paint is a premium epoxy phenolic amine top coat that is used for the painting of structures in an environment that requires adhesion to hard film and a chemical-resistant atmosphere such as water resistance, solvent resistance, and acid and alkali resistance. It is especially suitable for the lining of various tanks for petroleum and solvents. As it is a high build paint that can be applied as the dry film at a thickness of up to 125μ m in one coat, it can shorten the painting process.

Specification Paint type Epoxy phenolic amine / Top coat / Thick film (2-Component) Drying time Category 5°C 20°C 30°C Drying time Category 5°C 20°C 30°C Drying time Dry-hard 24 hours 1 hour 1 hour 1 hours Over-coat (Min.) 48 hours 24 hours 26 hours 26 minutes Over-coat (Max) 1 month 15 days 7 days 7 days Maturation time 1 hour 30 minutes 20 minutes 20 minutes Patific 5 hours 3 hours 2 hours 2 hours Thinner DR-100 Dilution ratio PBruch, roller coating: less than 15% PArifes, spray coating less than 10% Specific gravity Approx. 1.6 Dilution ratio Approx.90±1% Coverage Color Gray, other colors Thickness of dried film 125m Approx.90±1% Color Gray, other colors Thickness of dried film 12 months (Dry, cool, and dark place with good ventilation) Gloss Gloss	Usage	Top coat for various storage tanks, and structures in chemical environments (generally recommended for inside steel structures and tank linings)						
Drying time Category 5°C 20°C 30°C Drying time Dry-hard 24 hours 1 hour 1 hour 1 hour Drying time Dry-hard 24 hours 18 hours 12 hours Over-coat (Max.) 1 month 15 days 7 days Maturation time 1 hour 30 minutes 20 minutes Pot life 5 hours 3 hours 2 hours Thinner DR-100 Dilution ratio > Brush, roller coating: less than 15% Specific gravity Approx. 1.6 Dilution ratio > Brush, roller coating: less than 15% Specific gravity Approx. 1.6 Dilution ratio > Brush, roller coating: less than 15% Color Grav. other colors Thickness of dried film 125µn Mixing ratio Base(A)/Hardener(8)=5/1 (Weight ratio) Flash point At least 12°C Gloss Gloss Gloss Gloss Test method KS M ISO 2812-1 Chemical type 10% hydrodnioric acid. 10% phosphoric acid Test result No problems Aircraft oil, gasoline, diesel	Specification							
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Remarks 2. For coating areas exposed to the outside, yellowing and chalking may occur in a short period of time	Follow-up Coating	concrete - DHDC-3650TL CLEAR						
		1. Sufficient performance after last coating is achieved after drying for 7 days at 20°C.						
due to the effect of sunlight.	Remarks	2. For coating areas exposed to the outside, yellowing and chalking may occur in a short period of time						
		due to the effect of sunlight.						

NOROO 노루페인트