HIGH BRIGHTNESS SILVER PAINT FOR PLASTIC

HIGH BRIGHTNESS SILVER PAINT FOR PLASTIC is a paint that consists of acrylic lacquer and nitrocellulose resin. It realizes the metallic feel to the maximum by using liquid silver which has superior brightness.

Usage	Plastic materials for home appliances, mobile devices, and car interior materials			
Specification				
Paint type	Acrylic lacquer, nitrocellulose resin			
Product Features	 It has outstanding adhesiveness for plastic ABS materials. It can be used for 1-coat / 2-coat painting (transparent finish). You should consider using a primer for materials other than ABS. It dries quickly and features outstanding workability. It offers superior metallic color due to its outstanding brightness. 			
Exterior	Color that the customer wants	Applied materials	ABS	
Specific gravity (25 °C)	0.98 ± 0.05	Recommended thinkness	2 - 5 μm	
Viscosity (KU/25 °C)	60 ± 5 KU	Gloss (60°)	Glossy - matte	
Mixing ratio	Single liquid type	- Drying conditions	Drying conditions	60 - 70 °C
Thinner	DR-MS thinner		Drying time	At least 10 minutes
Dilution ratio	Within 80 - 120 %	Shelf life	12 months	
Dilution viscosity (I.C #2/25 °C)	9.5 ± 1 seconds			
	ŀ	How to Use		
Surface treatment	1) Completely remove oil, moisture, sand, dust and foreign substances from the surface.			
	2) Remove grease from the plastic material with IPA solvent.			
	3) We recommend painting with an appropriate primer to secure adhesiveness for materials to which the paint does not adhere well.			
Coating Method	1) Select an appropriate thinner considering the painting line and the type/size of the material.			
	2) Store the product indoors at 20 - 25 ℃ prior to work.			
	3) Stir the designated thinner under the condition between 80-120% for at least 5 minutes.			
	4) Please filter out dust or impurities with 150 mesh paint strainer to prevent poor appearance.			
	5) Keep the object at room temperature of 25 $^{\circ}$ C for 1 - 2 minutes after painting and then dry at 60 $^{\circ}$ C for 10 minutes.			
	6) Paint several times rather than painting all at once if conditions permit for superior color and exterior look.			

Please inquire the technical department prior to using this product to familiarize yourself with the handling and painting precautions.