DHDC-2520

Fluorescent paint

This paint is a premium fluorescent paint composed mainly of acrylic resin with excellent weather resistance and fluorescent pigment. As it has firm adhesion and excellent dry film appearance and is good in marking, drying and workability, it is suitable for repair and new painting for parts requiring special marking.

Usage	For identification					
		Spe	cification			
Paint type	Acrylic system					
Drying time	Category	5°C	2	20℃		30℃
	Set-to-touch	30 mir	nutes	10 minutes		5 minutes
	Dry-hard	1 ho		30 minutes		20 minutes
	Over-coat (Min.)	4 hours		2 hours		1 hour
Thinner	DR-1100		- Dilution ratio		⊳ Volume ratio: less than 10%	
Specific gravity	Approx. 1.0					
Theoretical Coverage	12.9 m²/ℓ (1 time - 35µm)		Solid volume ratio		Approx. 45±1%	
Color	Lemon yellow, red, blue	e etc. Thickness of d		of dried film	35µm	
Flash point	At least 27°C		Shelf life		12 months (Dry, cool, and dark place with good ventilation)	
		Но	w to Use			
Surface treatment	 Completely remove oil, moisture, sand, dust, and other foreign matter from the surface to be coated. Sufficiently dry the surface to be coated before coating. 					
Coating Method	1. Coating can be done by either brush, roller, or airless spray coating.					
	- Store the coating equipment after cleaning with an exclusive thinner immediately after use.					
	2. Standard coating specifications (undercoated steel, wood, and concrete)					
	Category Process					
	Surface treatment Removal of all foreign matter from the undercoated surface					
	Primer	HILAC white (1~2 times), Road marking white				
	Fluorescent paint DHDC-2520 (2~3 times)					
	Fluorescent paint	DHDC-2520 (2-		<u> </u>		
	Fluorescent paint Top coat clear	DHDC-2520 (2 NMC-3100 cera	~3 times)	J		
		NMC-3100 cera	~3 times) amin clear (1~	~2 times)	ng type.	
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	Top coat clear Remarks: Please check t Steel, wood u	NMC-3100 cera he primer as it d ndercoating - HI e after last coatin	~3 times) amin clear (1- lepends on th LAC white, Co ng is achieved	-2 times) le undercoatir oncrete - Road d after drying	d marking white for 7 days at 20°	
	Top coat clear Remarks: Please check t Steel, wood u 1. Sufficient performanc	NMC-3100 cera he primer as it d ndercoating - HI e after last coatin h a brush or roll	~3 times) amin clear (1- lepends on th LAC white, Co ng is achieved er on top of	-2 times) le undercoatir oncrete - Road d after drying chlorinated ru	d marking white for 7 days at 20° bber paint may r	esult in bleeding
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Remarks	Top coat clear Remarks: Please check t Steel, wood u 1. Sufficient performanc 2. Follow-up coating wit as the internal pigme	NMC-3100 cera he primer as it d ndercoating - HI e after last coatin h a brush or roll ht melts. To prev c substance that	~3 times) amin clear (1- lepends on the LAC white, Co ng is achieved er on top of rent this, airle can be soften	-2 times) le undercoatir oncrete - Road d after drying chlorinated ru ss spray coati ned and deco	d marking white for 7 days at 20° bber paint may r ng is recommence mposed at high t	result in bleeding led. temperature (70°C).

NOROO 노루페인트