## WATERBORNE CLEANTHANE INTERMEDIATE COATING

## Waterborne urethane intermediate coating

Waterborne Cleanthane Intermediate Coating is a waterborne KSF 3211 acrylic rubber urethane waterproofing mainly composed of urethane-acrylic water-soluble binder that provides flexibility and excellent adhesion to concrete substrates in order to maintain effective waterproofing performance even in severe cold and hot weather.

Usage	Waterproofing for roofs and rooftops of new or old concrete buildings						
Specification							
Paint type Water-soluble and waterborne / intermediate coating							
Drying time	Category	10℃		20℃		30℃	
	Set-to-touch	1 hou	ır	30 minutes		20 minutes	
	Dry-through	18 hou	ırs	8 hc	ours	5 hours	
	Over-coat(Min.)	24 hou	ırs 12 h		ours 7 hours		
	Over-coat(Max.)	96 hou			ours 24 hours		
	Above pot life and follow-up coating time have been measured under laboratory conditions and may vary depending on the construction site.						
Thinner	Dilute it with tap water by 15% or less(if necessary)		Coating Method		Brush, roller coating		
Specific gravity	Approx. 1.15 (Gray)		Solid volume ratio 52±39		52±3% (	Gray)	
Theoretical	2.5 kg/m² (Based on 1mm)		Thickness of dried		1 ~ 1.5 mm		
Coverage			film		ı ~ I.J		
Re-coating interval	20°C, sufficient ventilation for a minimum of 12 hours		Color		Green, Gray		
Gloss	Semi-gloss	emi-gloss		Packaging unit		15 kg	
Shelf life	Shelf life 12 months (Room temperature 5°C~30°C)						
Product Features (Physical Property Data)							
Excellent waterproofing ability Eco-friendly	As an integrated continuous elastic film is formed, excellent waterproofing performance is exhibited, and resistance to vibrations and cracks is strong.						
properties	It has little odor as it is a water-based type unlike existing oil-based waterproofing materials.						
Environmental certification mark	Reduction of environmental pollution and hazardous substances in a region						
How to Use							
1. The material should be sufficiently cured (cured more than 30 days at 20℃)							
	2. Laitance, dust, oil and other contaminants on the surface must be completely removed.						
Surface	3. The proper pH of the material must be less than 9, and the percentage of moisture content						
treatment	must be less than 6%.						
	4. The gaps and grooves on the surface must be filled with exterior water-based putty,						
	and surface adjustment should be made before coating.						
Coating Coonditions	1. Atmosphere Temperature: 10~35°C, Surface Temperature: 40°C or below, Relative Humidity: 80% or less						
	1. After at least 12 hours at 20°C following undercoating, apply this paint 2~3 times with						
Coating Method	a brush, roller to get a dry film thickness of 1~1.5mm.						
	2. The re-coating interval is at least 12 hours at 20°C after intermediate coating.						
	Appropriate construction specifications						
	Primer: WATERBONE CLEANTHANE PRIMER						
	▷ Intermediate coating: WATERBONE CLEANTHANE INTERMEDIATE COATING						
	▷Top coat : WATERBONE CLEANTHANE TOP COAT						