## **CLEANPOXY PUTTY**



## Fast drying epoxy putty

Cleanpoxy Putty is a 2K non-solvent type epoxy putty made of epoxy resin and pigment with excellent durability. It is easy to use because mixing ratio by volume and weight is 1:1 and it has good trowel workability. It is a fast-drying epoxy putty for crack repairs or leveling a floor.

| Usage                   | Interior dust-proofing floor primer for concrete floors   |         |                         |  |   |            |
|-------------------------|---|---------|-------------------------|--|---|------------|
| Specification           |   |         |                         |  |   |            |
| Paint type              | Modified epoxy / Modified amine (2-Component)   |         |                         |  |   |            |
| Drying time             | Category 5℃   |         | 20                      |  | °C  | 30℃        |
|                         | Set-to-touch 4 hou  |         | urs 2 ho                |  | ours  | 1 hour     |
|                         | Dry-through   |         |                         |  |   | 3 hours    |
|                         | Over-coat(Min.)   |         |                         |  |   | 9 hours    |
|                         | Over-coat(Max.)   |         | 9 days                  |  | ays   | 3 days     |
|                         | Pot life  Above not life and follow up coating  | 60 minu |                         |  |   | 20 minutes |
|                         | Above pot life and follow-up coating time have been measured under laboratory conditions and may vary depending on the construction site.                     |         |                         |  |   |            |
|                         | The film that has passed the maximum follow-up coating time may have adhesion failure. Please apply after checking the proper surface treatment and adhesion. |         |                         |  |   |            |
|                         | N. N  |         |                         |  |   |            |
| Thinner                 | Not applicable  Approx. 1.65  |         | - Dilution ratio        |  | No dilution In case of high viscosity in the winter season, dilute within the volume ratio 1% |            |
| Specific gravity        |   |         |                         |  |   |            |
| Theoretical<br>Coverage | 1.68 kg/m² (Based on 1 mm)  |         | Solid volume ratio      |  | 98±2 %  |            |
| Color                   | Light grey  |         | Thickness of dried film |  | Depending on the surface condition  |            |
| Mixing ratio            | Base(A)/hardener(B)=1/1 (weight, volume)  |         | Gloss                   |  | Matte   |            |
| Shelf life              | 12 months   |         | Packaging unit          |  | 6 kg [Base(3kg), Hardener(3kg)]   |            |
| How to Use              |   |         |                         |  |   |            |
| Surface<br>treatment    | 1. Cure concrete for at least 28 days at a temperature of 21°C and a relative humidity of 50%.  |         |                         |  |   |            |
|                         | 2. Completely remove oil, moisture, sand, dust, laitance and other foreign substances from the surface and keep the surface smooth.                           |         |                         |  |   |            |
|                         | 1. Ambient temperature: 5-35°C, Surface temperature: 40°C or below,   |         |                         |  |   |            |
| Coating<br>Conditions   | Relative humidity: 80% or less  |         |                         |  |   |            |
|                         | 2. Please note that due to the nature of epoxy, discoloration and chalking may occur when exposed to  |         |                         |  |   |            |
|                         | the UV-exposed environment.   |         |                         |  |   |            |
| Coating<br>Method       | 1. Sanding should be done after the putty has completely dried.   |         |                         |  |   |            |
|                         |   |         |                         |  |   |            |
|                         | the required surface can be obtained by the 2nd sanding using #300 or finer sandpaper.  |         |                         |  |   |            |
|                         | 3. Sanding and applying subsequent coating before putty completely dries may cause defects such as  |         |                         |  |   |            |
|                         | wrinkles, cracks, and poor adhesion.  |         |                         |  |   |            |
|                         | Appropriate construction specifications   |         |                         |  |   |            |
|                         | Primer : Epoxy flooring primer  |         |                         |  |   |            |
|                         |   |         |                         |  |   |            |
|                         | ▷Intermediate/topcoat: Epoxy flooring intermediate and top coat   |         |                         |  |   |            |
|                         | ▷Putty: Cleanpoxy Putty(if necessary)   |         |                         |  |   |            |