## BLACKTHANE 250NT

## Non-tar urethane 1K waterproofing for non•expos

This paint is a 1 K non tar-urethane intermediate/top coat that is excellent in physical performance in terms of tensile strength, elongation and tearing strength. In particular, as a $\mathbf{1 K}$ type, it can be used immediately without stirring the base and the hardener and is excellent in the adhesion and elastic effect of coating. In addition, it is a non-exposed type waterproof material that is easy to repair even if the waterproof layer is broken.

| Usage | Waterproofing material for various engineering works and non-exposure parts of buildings |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Specification |  |  |  |  |  |
| Paint type | Polyurethane resin (1-Component) |  |  |  |  |
| Drying time | Category | $5^{\circ} \mathrm{C}$ | $20^{\circ} \mathrm{C}$ |  | $30^{\circ} \mathrm{C}$ |
|  | Set-to-touch | 12 hours | 7 hours |  | 5 hours |
|  | Dry-through | 72 hours | 24 hours |  | 18 hours |
|  | Over-coat (Min.) | 3 days | 1 day |  | 18 hours |
|  | Over-coat (Max.) | 4 days | 2 days |  | 1.5 days |
|  | Pot life | 60 minutes | 30 minutes |  | 20 minutes |
|  | Above pot life and follow-up coating time have been measured under laboratory conditions and may vary depending on the construction site. |  |  |  |  |
| Thinner | DR-700, DR-700L, DR-790 |  | Dilution ratio |  |  |
| Specific gravity | Approx. 1.6 (Based on black color) |  |  |  |  |
| Theoretical Coverage | $5.5 \mathrm{~kg} / \mathrm{m}^{2}$ (Based on 3m |  | Solid volume ratio | More than $85 \%$ (Based on black color) |  |
| Color | Black, green, gray |  | Thickness of dried film | 3 mm (2~3 times) |  |
| Flash point | $28^{\circ} \mathrm{C}$ |  | Shelf life | 6 months |  |
| Packaging unit | 20 kg |  |  |  |  |
| Product Properties (Physical Property Data) |  |  |  |  |  |
| Tensile strength | More than $2.0 \mathrm{~N} / \mathrm{mm}^{2}$ |  | Tearing strength | More than $12.8 \mathrm{~N} / \mathrm{mm}$ |  |
| Elongation rate | More than $550 \%$ |  | Hardness | shore A $60 \pm 10$ |  |

## How to Use

Surface treatment

Coating
Conditions

Coating
Method

1. Cure concrete for at least 28 days at a temperature of $21^{\circ} \mathrm{C}$ and a relative humidity of $50 \%$.
2. Completely remove the oil, moisture, sand, dust, laitance and other foreign matter from the surface and maintain surface smoothness.
3. For high-strength concrete $\left(260 \mathrm{~kg} / \mathrm{cm}^{2}\right.$ or higher), blasting treatment should be carried out.
4. Atmosphere Temperature: $5 \sim 35^{\circ} \mathrm{C}$, Surface Temperature: $40^{\circ} \mathrm{C}$ or below, Relative Humidity: $80 \%$ or less.
5. Moisture content in the concrete: $6 \%$ or less.
6. Reinforce cracks, crevices, and joints between walls and floors with the NEW-THANSUNG SEAL(N).
7. Apply BLACKTHANE 250NT with sawtooth scraper, rubber scraper, pitchfork, etc. by dividing into primary scrapping $(0.5 \sim 1.0 \mathrm{~mm})$ and secondary main coating. Applying a thick coat ( 2 mm or more) at once may cause drying failure.
Appropriate construction specifications
$\triangle$ Primer : BLACKTHANE 100
$\triangle$ Intermediate/Top coat : BLACKTHANE 250NT
